

## PROTEGATHANE PLV001 Clear

### DESCRIPTION

A two component, recoatable aliphatic polyurethane, clear gloss finish.

### PRODUCT FEATURES AND RECOMMENDED USES

- ◆ Excellent chemical resistance.
- ◆ Excellent high gloss and gloss retention.
- ◆ Extremely tough, durable finish, combining good anti-abrasion properties with exceptional weathering characteristics.
- ◆ Easily cleaned finish.
- ◆ Withstands 150°C dry heat (discolouration may occur).
- ◆ Low temperature curing – down to -5°C.

### TECHNICAL DATA

**Volume solids** 48 ± 2% (ISO 3233).

**Weight solids** 53 ± 2%.

**Specific gravity** 0.97 – 1.01 mixed.

**Product code**

Base	5 parts by volume	2892 001
Hardener	1 part by volume	4054 120
Composite		4800 001

**Pot life** 4 hours @ 23°C

### Recommended film thicknesses and theoretical coverage

Recommended film thicknesses		Theoretical coverage
dry	wet	
30 µm	62 µm	16 m <sup>2</sup> /l
50 µm	104 µm	9.6 m <sup>2</sup> /l

Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated.

### Drying time

DFT 35 µm		+5°C	+10°C	+23°C	+35°C
Dust free		3 h	2 h	1 h	45 min
Hard dry		9 h	6 h	3 h	2 h
Overcoating	Min	24 h	24 h	12 h	10 h
	Max	Indefinite* - see product notes			

Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.

**Finish** High gloss

**Colours** Clear.

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### APPLICATION DETAILS

**Surface preparation** This is a finish coat which should be applied over appropriate Protega primers or undercoats. Consult Protega Coatings for advice.  
Surfaces should be clean, dry and free from grease, oil and general contamination.

**Application conditions** Only apply in conditions of good ventilation which should be maintained during drying. Do not apply when rain, mist, sleet or snow are imminent. During application and drying time of the paint coating, the surface should be dry, the Relative Humidity should not exceed 85% and the steel temperature should remain at least 3°C above the dew point.

**Mixing** Mix only in the proportions stated, mixing each component individually then together using a mechanical agitator. Ensure complete homogeneity before use.

### Application

Method	Airless spray	Automatic spray	Conventional spray	Brush	Roller
Output pressure	2200 – 2500 p.s.i.	No	Yes any suitable equipment	Yes	Yes
Tip size	13 – 18				

**Brush/Roller** – product is suitable for brush and roller application, although due to fast curing properties, intricate structures should be avoiding with this method. Avoiding exceeding the maximum stated dry film thickness. The addition of 5 – 10% 1737 Thinners is recommended for best results when spraying.

**Thinner** 1737 Thinner.

**Cleaning of equipment** Remove remaining paint from equipment, flush thoroughly with 1737 Thinner until solvent appears uncontaminated.

**FLASH POINT** 22 - 32°C.

**STORAGE** Store in dry, cool conditions and protect from frost.

**VOC** Volatile Organic Compound content: 463 ± 20 gm/lit.

**HEALTH AND SAFETY** Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets. A health and safety data sheet is available on request from Protega Coatings Ltd.

**PRODUCT NOTES** **Caution:** contains isocyanate. Ensure adequate ventilation and wear air fed hood when spraying.